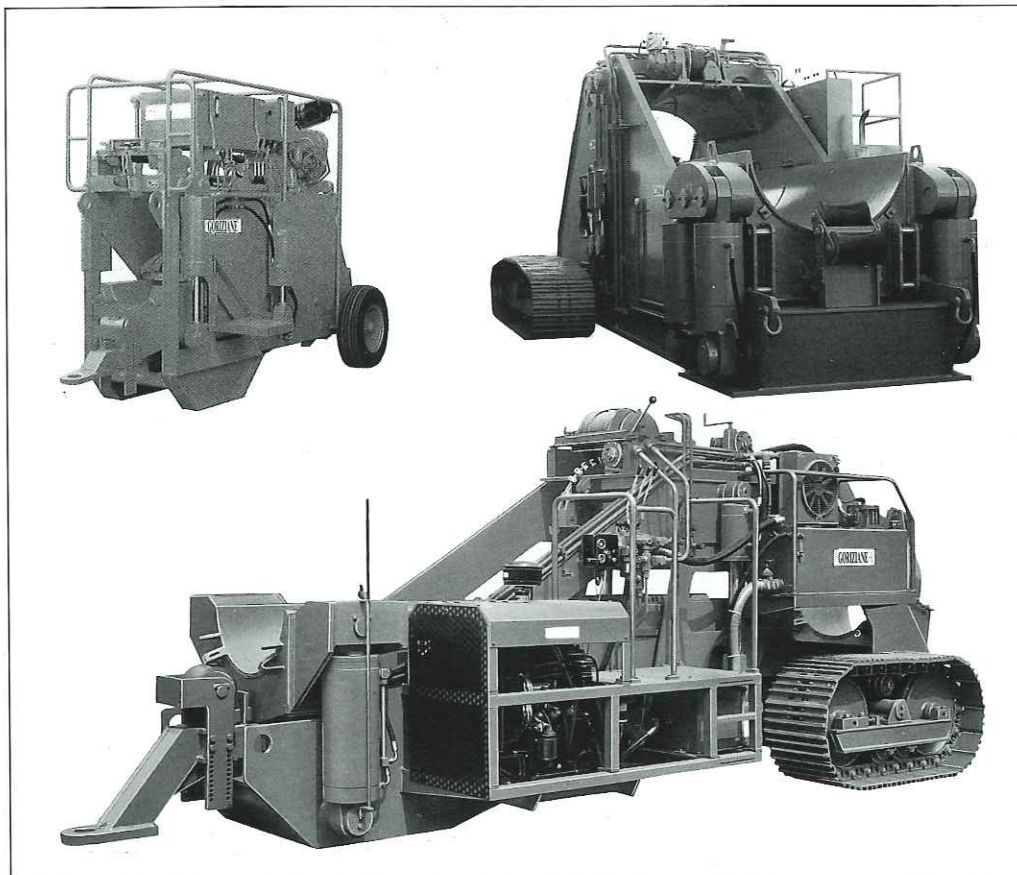


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VERTICAL HYDRAULIC PIPE BENDING MACHINES



Model BM

OPERATING FEATURES

Pipe will be positioned on the lower shoes and safely fastened at one end by a clamp. The pipe is then hydraulically lifted and pressed against the die until the free end of it starts to bend.

The same action will be repeated as many times as required until the wanted bend radius is obtained.

CONSTRUCTION FEATURES

Main frame in welded heavy steel structural work supporting the housings for the die, the shoes and the pipe clamp, the Diesel engine with oil and fuel tanks.

The smaller units is wheel mounted, the five bigger units are crawler mounted.

All hydraulic controls. Pressure pumps directly coupled with the engine. Main valve bank of unitized construction for complete and easy control.

The hydraulic control cylinders have chromed rods and long-life seals. Gauges and relief valves ensure ideal operating pressure.

Vertical hydraulic pipe bending machines

Six models of bending machines for pipe sizes from 6" to 60"

SPECIFICATIONS	BM 778	BM 779	BM 780	BM 781 HD	BM 782 HD	BM 783 HD
For pipe sizes	6" ÷ 20"	16" ÷ 30"	22" ÷ 36"	32" ÷ 42"	38" ÷ 48"	48" ÷ 60"
Diesel power	45 HP	75 HP	100 HP	120 HP	150 HP	230 HP
Electrical starting	12 V	12 V	24 V	24 V	24 V	24 V
On wheels	yes	no	no	no	no	no
On tracks	on request	yes	yes	yes	yes	yes
On pads	no	no	on request	on request	on request	on request
Length (mm)	3700	7000	7200	7950	10500	10500
Width (mm)	1820	2300	2520	2830	3620	3980
Height (mm)	2200	2340	2570	2810	3350	3520
Weight (kg)	5450	15370	19000	39000	56200	89000

Other sizes can be supplied on request

Materials and specifications are subject to change without notice or obligation.



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